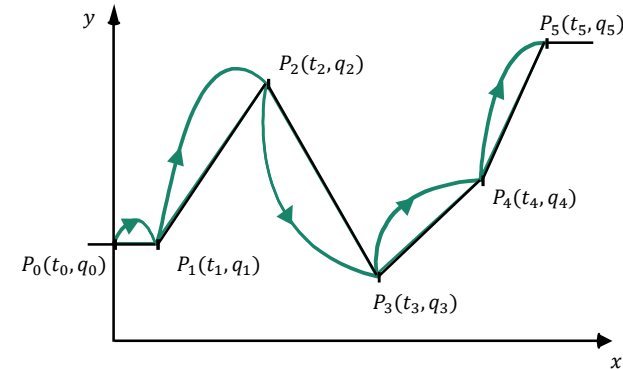
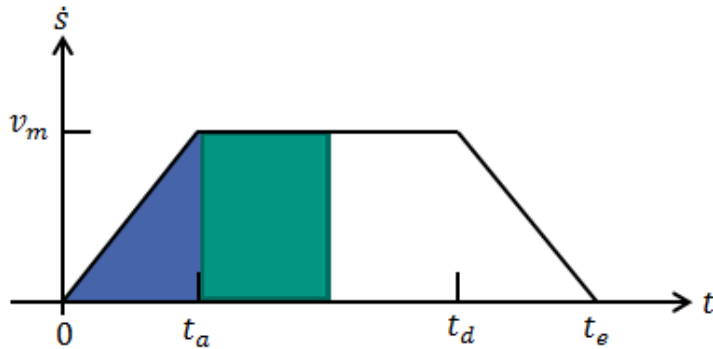


# Robotics I: Introduction to Robotics

## Chapter 6 – Trajectory Generation

Tamim Asfour

<https://www.humanoids.kit.edu>



## ■ Fundamentals of trajectory generation

- Programming of key points

- Interpolation types

- Approximated trajectory generation

# Fundamentals of Trajectory Generation: Trajectory

The movements of a robot are regarded as

- **State changes**

- Over time
- Relative to a fixed coordinate system  
(Workspace, Configuration space)

- with **restrictions** due to

- Constraints
- Quality criteria
- Secondary and boundary conditions

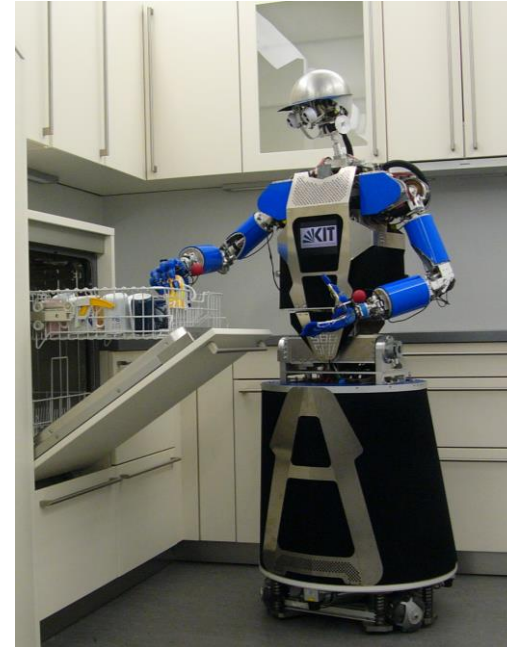
# Fundamentals of Trajectory Generation: Problem

## ■ Given

- $S_{Start}$ :  
State at the **start time**
- $S_{Destination}$ :  
State at the **destination time**

## ■ Desired

- $S_i$ :  
**Intermediate states** (support points),  
so that the trajectory is continuous.



# Trajectory Generation: Example for a Single Joint

## Start conditions:

$$q(t_0) = 15^\circ$$

$$\dot{q}(t_0) = 0 \frac{\text{sec}}{\text{sec}}$$

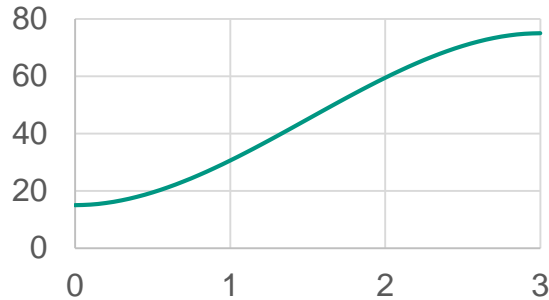
$$\ddot{q}(t_0) = 40 \frac{\text{sec}^2}{\text{sec}^2}$$

## End conditions:

$$q(t_e) = 75^\circ$$

$$\dot{q}(t_e) = 0 \frac{\text{sec}}{\text{sec}}$$

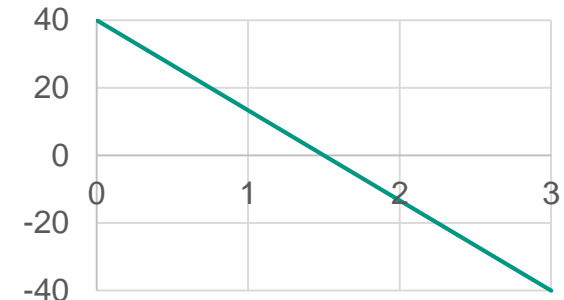
$$\ddot{q}(t_e) = -40 \frac{\text{sec}^2}{\text{sec}^2}$$



Position  $q(t)$



Velocity  $\dot{q}(t)$



Acceleration  $\ddot{q}(t)$

# Trajectory Generation: Example for a Single Joint

■ Start conditions:

$$\begin{aligned}q(t_0) &= 15^\circ \\ \dot{q}(t_0) &= 0 \frac{\circ}{\text{sec}} \\ \ddot{q}(t_0) &= 40 \frac{\circ}{\text{sec}^2}\end{aligned}$$

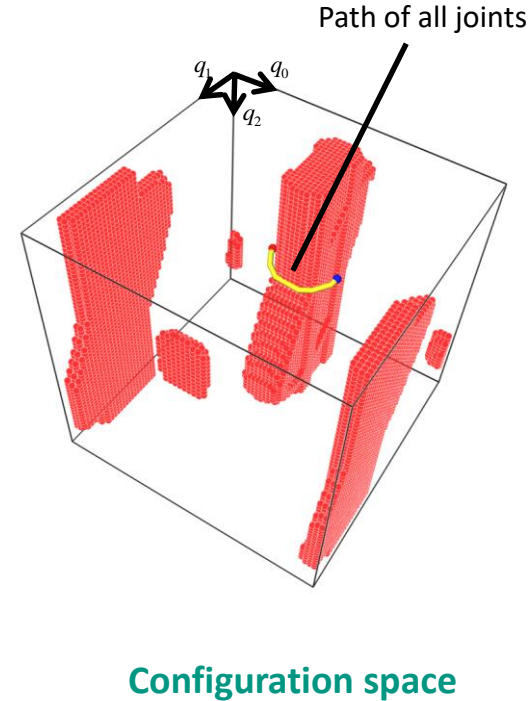
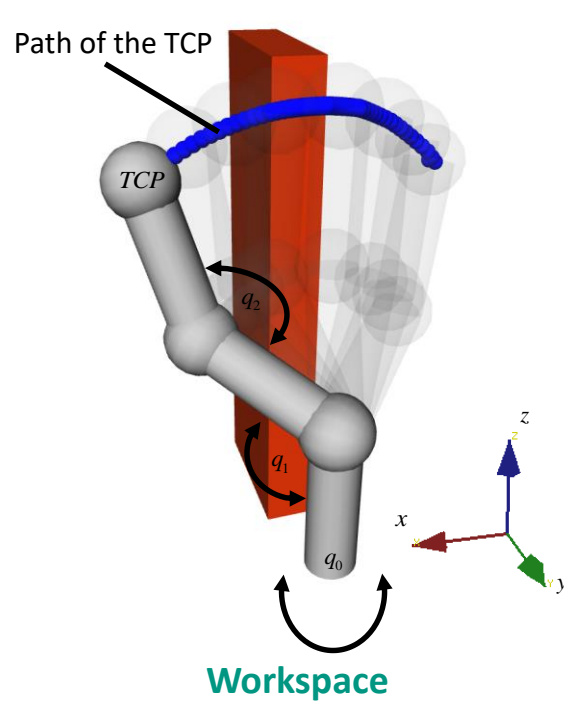
■ End conditions:

$$\begin{aligned}q(t_e) &= 75^\circ \\ \dot{q}(t_e) &= 0 \frac{\circ}{\text{sec}} \\ \ddot{q}(t_e) &= -40 \frac{\circ}{\text{sec}^2}\end{aligned}$$

We can determine a third-degree polynomial that fulfills the conditions:

$$q(t) = -\frac{40}{9}t^3 + 20t^2 + 15 \quad \dot{q}(t) = -\frac{40}{3}t^2 + 40t \quad \ddot{q}(t) = -\frac{80}{3}t + 40$$

# Trajectory Generation: Representation of the States (1)



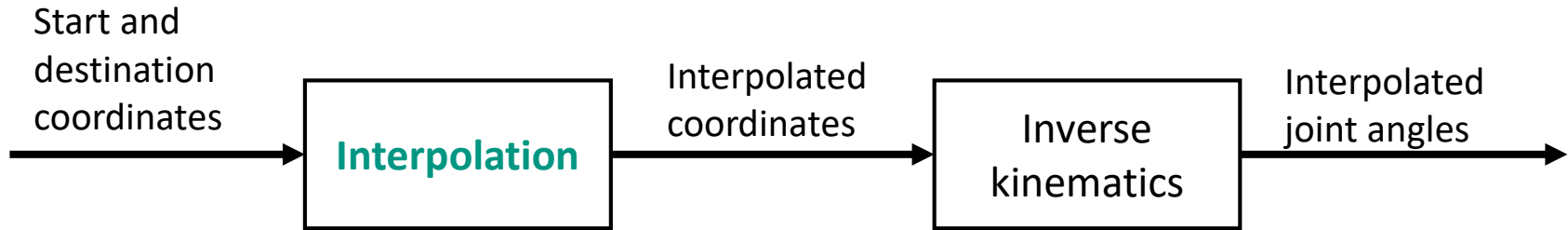
## Trajectory Generation: Representation of the States (2)

- **States** can be represented in
  - Configuration space:  $\mathbb{R}^n$
  - Workspace:  $\mathbb{R}^3, SE(3)$
- Trajectory generation in the **configuration space** is closer to the control of the robot components (joints, sensors)
- Trajectory generation in the **workspace** is closer to the task to be solved
  - For control in the **workspace**, the **inverse kinematics** must be solved

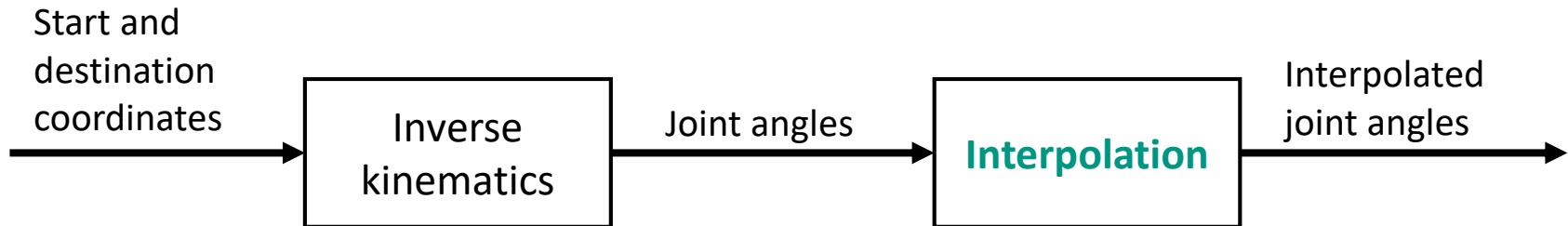


# Trajectory Generation: Interpolation

## ■ Interpolation of **world coordinates**



## ■ Interpolation of **joint angles**



# Trajectory Generation in the Configuration Space

- Trajectory generation as a **function of the joint angle states**
  - The course of the path, which is specified point by point in joint space, does not have to be defined in the workspace.
- Traversing trajectories that are specified point by point:
  - **Asynchronous:** Control of the axes independently of each other
    - Applications: Spot welding, handling tasks
  - **Synchronous:** Axis-interpolated control
    - Movement of all axes starts and ends at the same time
    - Leading axis
    - Applications: Path welding, spray painting, assembly tasks

# Trajectory Generation in the Workspace

- The trajectory is specified as a **function of the robot states**
  - Example: Description vector of the end effector
  - Position, Velocity, Acceleration
- **Continuous Path (CP):**  
End effector follows a **well-defined path** in terms of its position and orientation
- **Path types**
  - Linear paths
  - Polynomial paths
  - Splines

# Trajectory Generation: Pros and Cons of the Representations

Workspace	Configuration space
<ul style="list-style-type: none"><li>+ Path easier to formulate</li><li>+ Interpolation is easier</li></ul>	<ul style="list-style-type: none"><li>+ Control of the joints is easier</li><li>+ Trajectory is unambiguous and respects the limits of the joint angles</li></ul>
<ul style="list-style-type: none"><li>– Inverse kinematics must be solved for each point of the trajectory</li><li>– The planned trajectory cannot always be executed</li></ul>	<ul style="list-style-type: none"><li>– Interpolation for multiple joints</li><li>– Formulation of the trajectory is more complicated</li></ul>

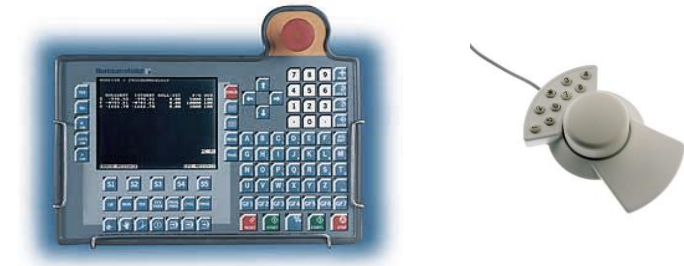
# Outline

- Fundamentals of trajectory generation
- **Programming of key points**
- Interpolation types
- Approximated trajectory generation

# Direct Programming: Teach-In (1)

## ■ Manual steering to prominent **points** along the path

- Teach Box
- Teach Panel
- Spacemouse
- Teach Ball



## ■ Functionality of a Teach Box:

- Individual movement of the joints
- Movement of the end effector in 6 degrees of freedom
- Saving and deleting waypoints
- Setting velocities
- Entering commands to operate the gripper
- Starting / stopping entire programs



# Direct Programming: Teach-In (2)

## ■ Procedure:

- **Move** the robot to relevant **key points** on the path
- **Record** the **joint positions**
- **Add parameters** such as velocities and accelerations to the stored values

## ■ Applications:

- Manufacturing industry
  - Spot welding
  - Riveting
- Handling tasks
  - Taking parcels from a conveyor belt



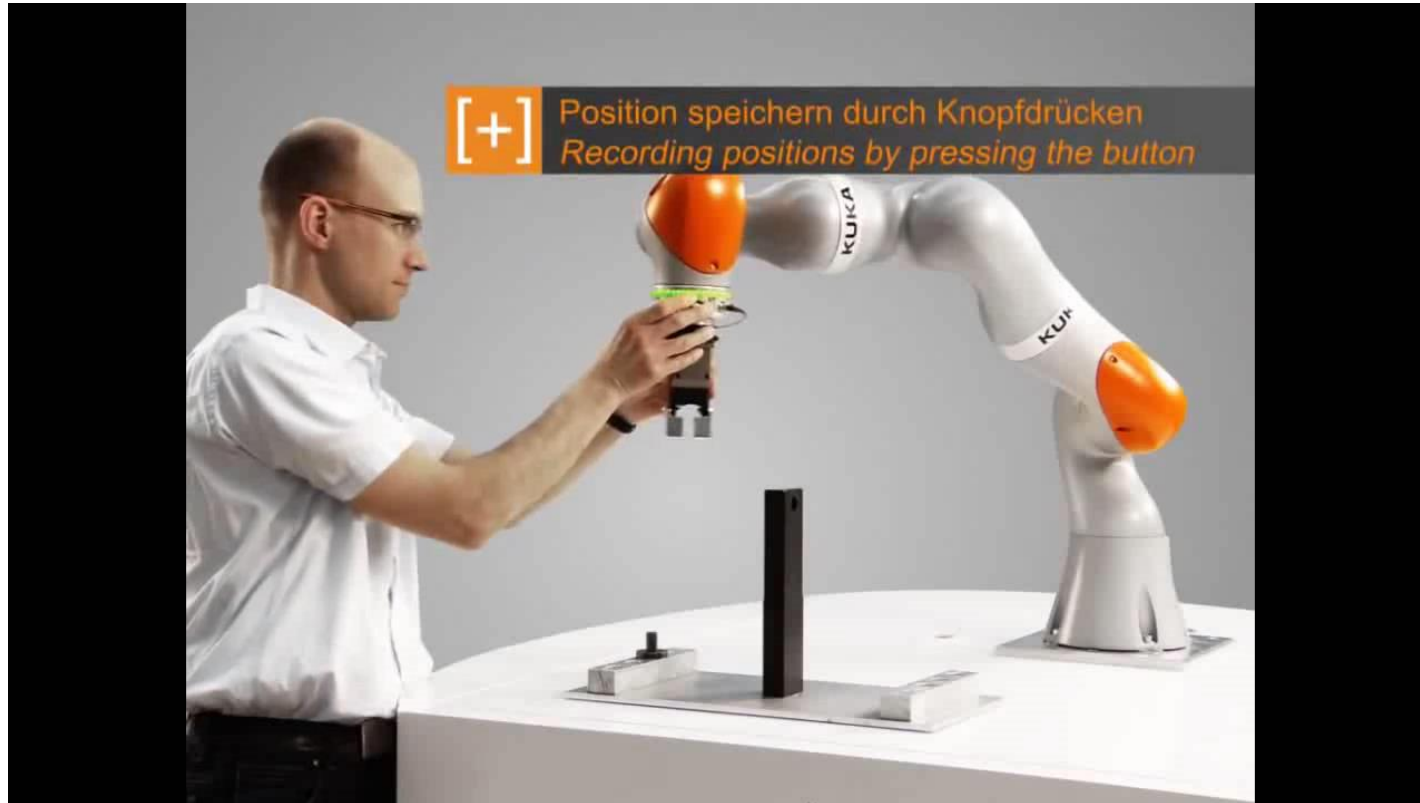
# Direct Programming: Playback (1)

- Robot in **zero-force control** mode
  - Robot can be moved **by the operator**
  - **Movement** along the desired path
  - **Recording** of the **joint values** (2 options):
    - Automatically (predefined sampling frequency)
    - Manually (by pressing a button)
- Applications:
  - Motion sequences that are difficult to describe mathematically
  - Integration of experience in craftsmanship
  - Typical application areas:
    - Spray painting
    - Gluing





# Direct Programming: Playback (2)



# Direct Programming: Playback (3)

## ■ Advantages

- **Fast** for complex paths
- **Intuitive**

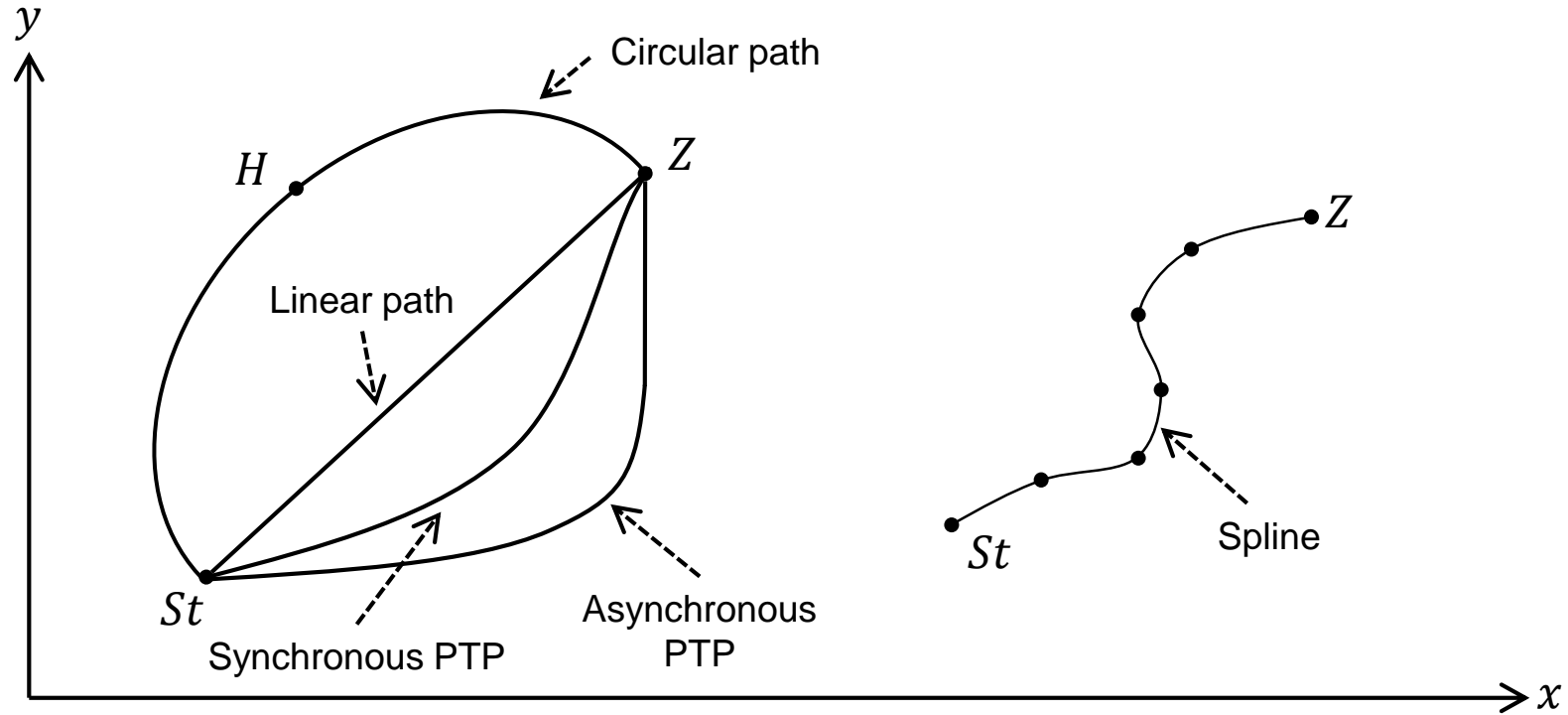
## ■ Disadvantages

- **Heavy robots** are often difficult to move
- Little **space** in narrow production cells poses a safety risk for the operator
- **Limited correction options**
- **Optimization** and control using interpolation methods is **difficult** (suboptimal paths)

# Outline

- Fundamentals of trajectory generation
- Programming of key points
- **Interpolation types**
  - **Point-to-point (PTP)**
  - **Linear and circular interpolation**
  - **Spline interpolation**
- Approximated trajectory generation

# Interpolation Types: Overview



# Point-to-Point Control (PTP) (1)

- Robot performs a **point-to-point movement**

- PTP: Point-to-Point

- Advantages:

- Calculating the joint angle trajectory is **simple**
  - **No problems** with **singularities**

- Sequence of **joint angle vectors**

$$\mathbf{q}(t_j) = \left( q_1(t_j), q_2(t_j), \dots, q_n(t_j) \right)^T$$

with  $q_i(t_j)$ : Angle of joint  $i$  at time  $t_j$  with  $j = 0, \dots, k$

## Point-to-Point Control (PTP) (2)

Boundary conditions

- **Start and destination states** are known
- Example: Velocities at the beginning and the end are zero
- The **joint positions**, the **joint velocities** and the **joint accelerations** are **limited** (e.g. fast acceleration, slow deceleration)

$$\mathbf{q}(t_0) = \mathbf{q}_{Start}$$

$$\mathbf{q}(t_e) = \mathbf{q}_{Destination}$$

$$\dot{\mathbf{q}}(t_0) = 0$$

$$\dot{\mathbf{q}}(t_e) = 0$$

$$\mathbf{q}_{min} < \mathbf{q}(t_j) < \mathbf{q}_{max}$$

$$|\dot{\mathbf{q}}(t_j)| < \dot{\mathbf{q}}_{max}$$

$$|\ddot{\mathbf{q}}(t_j)| < \ddot{\mathbf{q}}_{max}$$

# Point-to-Point Control (PTP) (3)

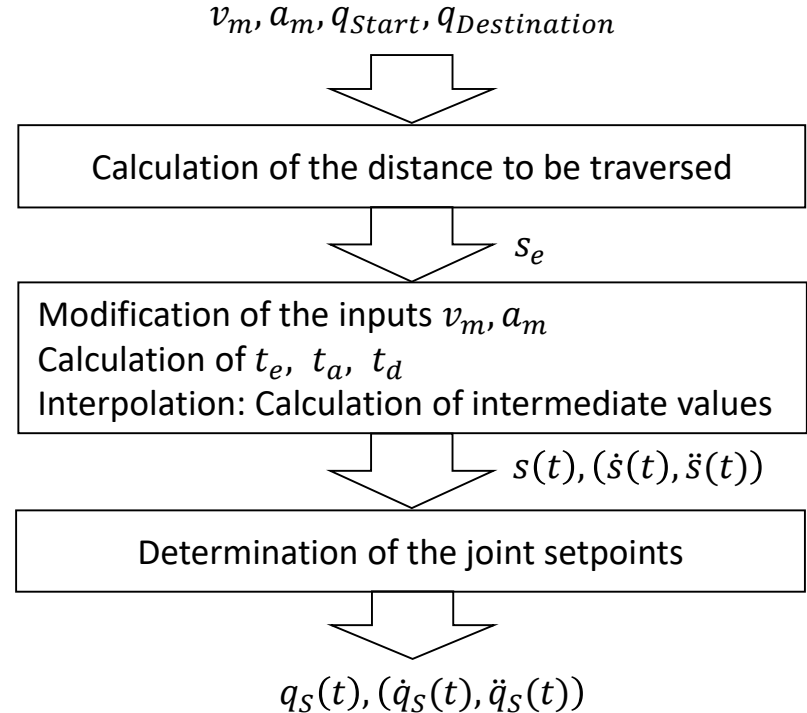
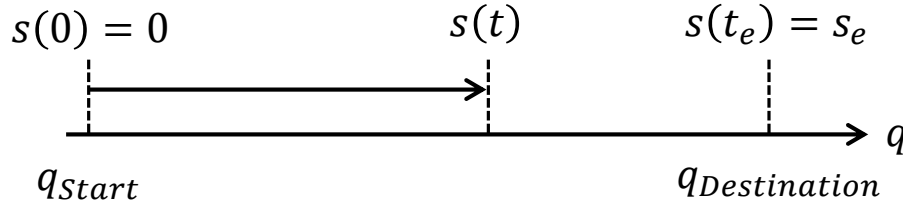
## Control sequence

- Traversing time  $t_e$
- Acceleration time  $t_a$
- Start of braking time  $t_d$
- Maximum velocity  $v_m$
- Maximum acceleration  $a_m$

$$s(0) = \dot{s}(0) = v(0) = 0$$

$$s(t_e) = s_e = |q_{Destination} - q_{Start}|$$

$$\dot{s}(t_e) = v(t_e) = 0$$



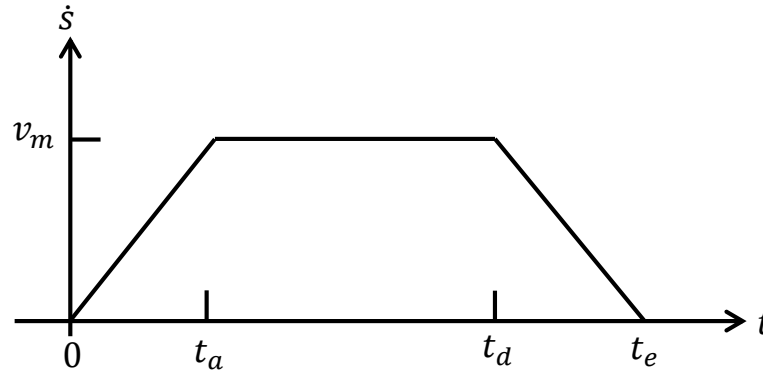
# Interpolation for PTP with a Ramp Profile (1)

- Advantage:

**Simple** way to compute the path parameters  $s(t)$

- Disadvantage:

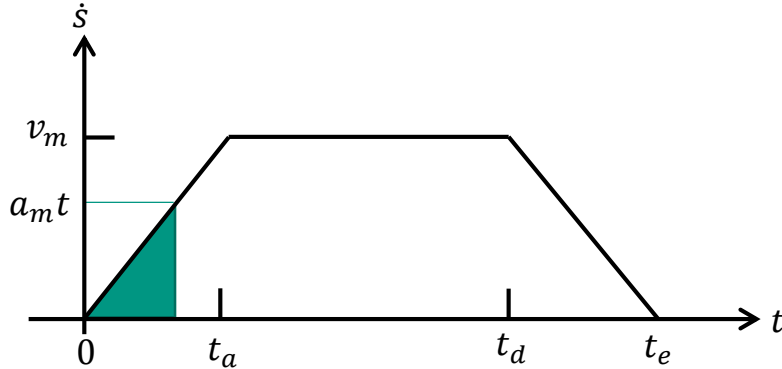
The acceleration is **discontinuous** (unlimited jerk), which can excite natural vibrations in mechanical parts.





# Interpolation for PTP with a Ramp Profile (2)

## Phase I: Acceleration



$$0 \leq t \leq t_a$$

$$\ddot{s}(t) = a_m$$

$$\dot{s}(t) = a_m t + \dot{s}(0) \quad \text{with } \dot{s}(0) = 0$$

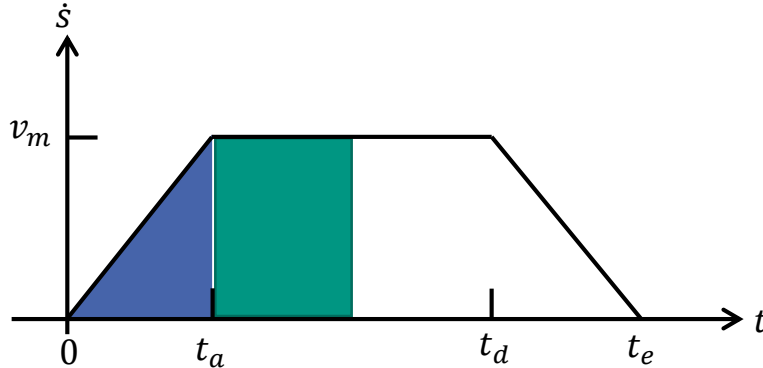
$$= a_m t$$

$$s(t) = \frac{1}{2} a_m t^2 + s(0) \quad \text{with } s(0) = 0$$

$$= \frac{1}{2} a_m t^2$$

# Interpolation for PTP with a Ramp Profile (3)

## Phase II: Constant velocity



We know from Phase I:

$$\dot{s}(t_a) = a_m t_a = v_m \rightarrow t_a = \frac{v_m}{a_m}$$

$$s(t_a) = \frac{1}{2} a_m t_a^2$$

$$t_a \leq t \leq t_d$$

$$\ddot{s}(t) = 0$$

$$\dot{s}(t) = \dot{s}(t_a) = v_m$$

$$s(t) = v_m(t - t_a) + s(t_a)$$

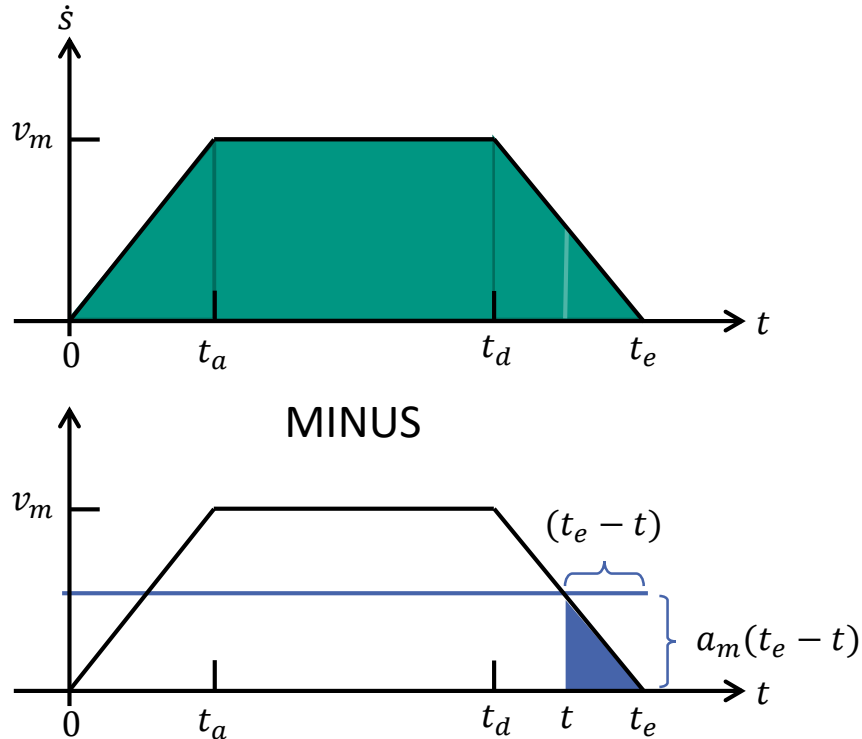
$$= v_m \left( t - \frac{v_m}{a_m} \right) + \frac{1}{2} a_m t_a^2$$

$$= v_m t - \frac{1}{2} \frac{v_m^2}{a_m}$$

# Interpolation for PTP with a Ramp Profile (4)

Phase III: **Braking process**

$$t_d \leq t \leq t_e \quad \text{with} \quad t_d = t_e - t_a$$



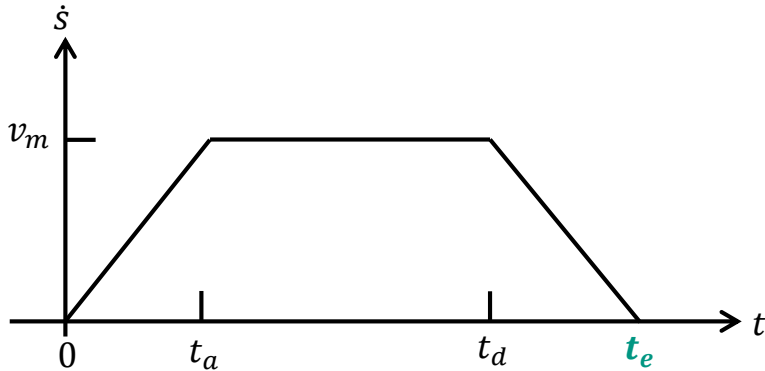
$$\ddot{s}(t) = -a_m$$

$$\begin{aligned} \dot{s}(t) &= -a_m(t - t_d) + \dot{s}(t_d) \\ &= -a_m(t - t_d) + v_m \end{aligned}$$

$$s(t) = v_m(t_e - t_a) - \frac{a_m}{2}(t_e - t)^2$$

# Interpolation for PTP with a Ramp Profile (5)

## Calculation of the **traversing time**



We know from Phase III:

$$s(t_e) = s_e = v_m(t_e - t_a)$$

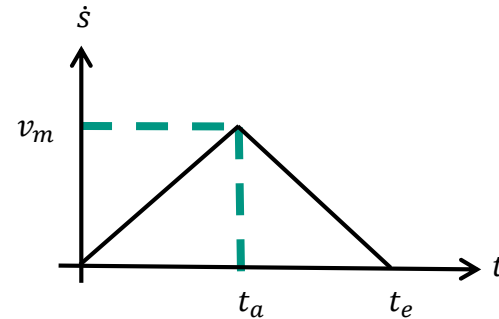
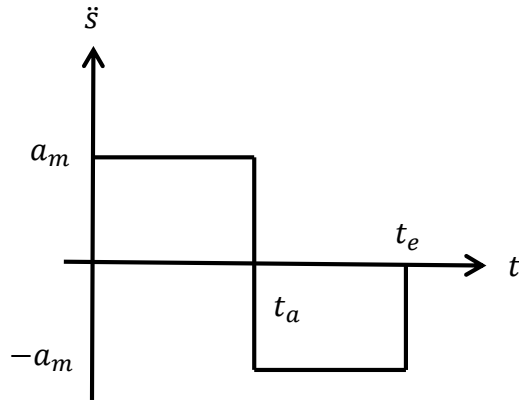
Solve for  $t_e$ ,  $t_a = \frac{v_m}{a_m}$

$$t_e = \frac{s_e}{v_m} + t_a = \frac{s_e}{v_m} + \frac{v_m}{a_m}$$

# Time-optimal Path

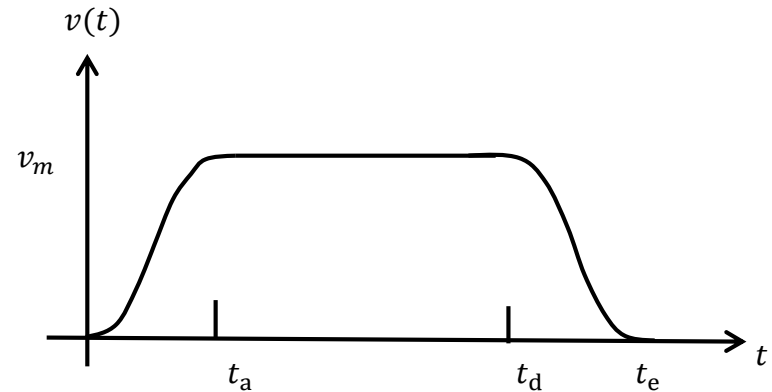
If  $v_m$  is too large in relation to the acceleration and path length:  
Determination of a time-optimal path according to

$$s_e = t_a \cdot v_m = \frac{v_m^2}{a_m} \rightarrow v_m = \sqrt{a_m s_e}$$



# Interpolation for PTP with a Sinoid Profile (1)

- **Smoother movement** by using a sinusoidal time function
- Advantage:
  - Less strain on the robot
- Disadvantage:
  - Longer acceleration and braking phase compared to the ramp profile
- Determination of the curve parameters for the three phases:
  - Acceleration
  - Constant velocity
  - Braking process



# Interpolation for PTP with a Sinoid Profile (2)

## ■ Phase of **acceleration**

$$\ddot{s}(t) = a_m \sin^2\left(\frac{\pi}{t_a} t\right) \quad 0 \leq t \leq t_a$$

$$\dot{s}(t) = a_m \left( \frac{1}{2} t - \frac{t_a}{4\pi} \sin\left(\frac{2\pi}{t_a} t\right) \right)$$

$$s(t) = a_m \left( \frac{1}{4} t^2 + \frac{t_a^2}{8\pi^2} \left( \cos\left(\frac{2\pi}{t_a} t\right) - 1 \right) \right)$$

■ From  $\dot{s}(t_a) = a_m \frac{1}{2} t_a = v_m$  follows  $t_a = \frac{2v_m}{a_m}$

## ■ Phase of **constant velocity**

$$\ddot{s}(t) = 0 \quad t_a \leq t \leq t_d$$

$$\dot{s}(t) = v_m$$

$$s(t) = v_m \left( t - \frac{1}{2} t_a \right)$$

# Interpolation for PTP with a Sinoid Profile (3)

## ■ Phase of the **braking process**

$$\dot{s}(t) = v_m - \int_{t-t_d}^t a(\tau - t_d) d\tau = v_m - a_m \left( \frac{1}{2} (t - t_d) - \frac{t_a}{4\pi} \sin \left( \frac{2\pi}{t_a} (t - t_d) \right) \right) \quad t_d \leq t \leq t_e$$

$$s(t) = s(t_d) + \int_{t-t_d}^t \dot{s}(\tau - t_d) d\tau = \frac{a_m}{2} \left( t_e(t + t_a) - \frac{t^2 + t_e^2 + 2t_a^2}{2} + \frac{t_a^2}{4\pi} \left( 1 - \cos \left( \frac{2\pi}{t_a} (t - t_d) \right) \right) \right)$$

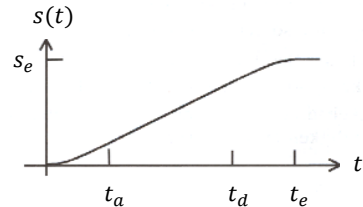
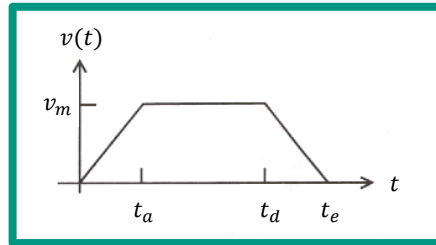
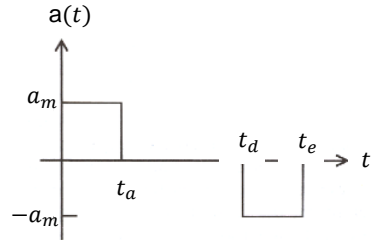
## ■ Computation of the **traversing time**

$$t_e = \frac{s_e}{v_m} + t_a = \frac{s_e}{v_m} + \frac{2v_m}{a_m}$$

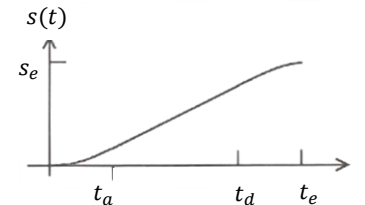
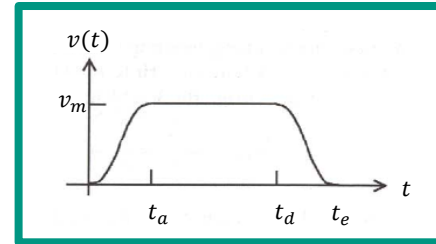
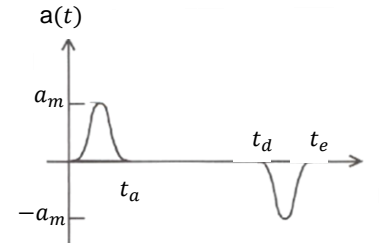


# Interpolation Types: Ramp vs. Sinoid Profile

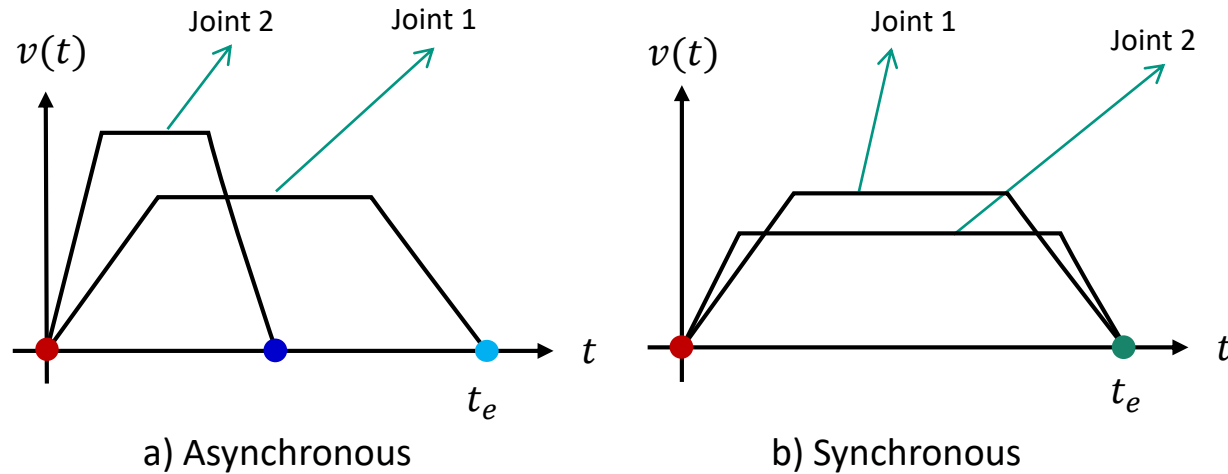
## Ramp profile



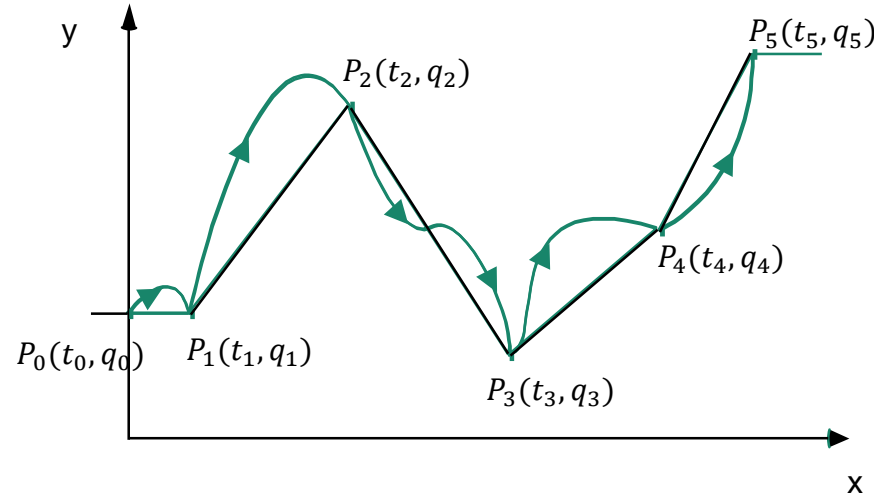
## Sinoid profile



# Asynchronous and Synchronous PTP Paths

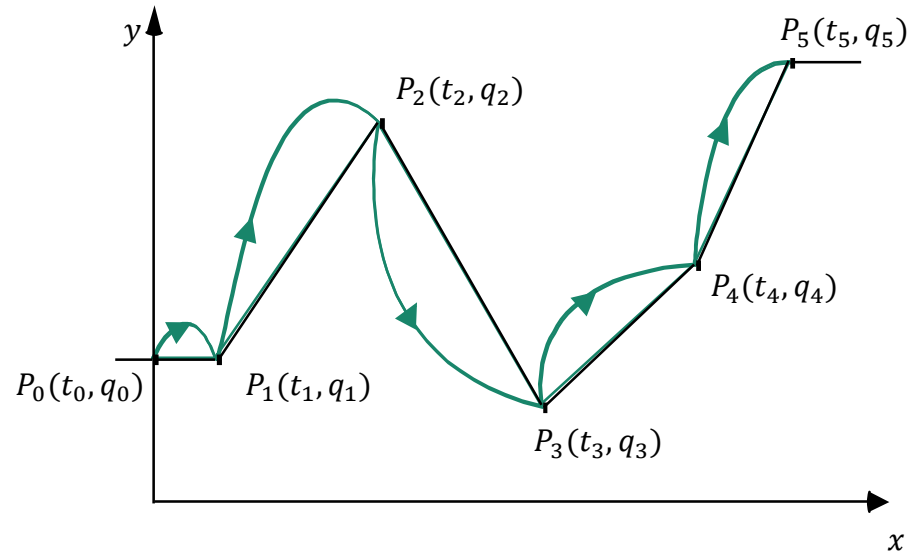


# Asynchronous PTP Paths



- Each joint is **immediately** actuated with the **maximum acceleration**.
- Each joint movement **ends independently** of the others.

# Synchronous PTP Paths



- All joints **start and end** their **movements at the same time** (synchronous).

# Synchronous PTP Paths: Procedure (1)

- Determine the **PTP parameters** for **each joint  $i$**  (analogous to asynchronous PTP)
  - $s_{e,i}$
  - $v_{m,i}$
  - $a_{m,i}$
  - $t_{e,i}$  (traversing time)
- Determine the **maximum traversing time**
  - $t_e = t_{e,max} = \max(t_{e,i})$
  - Axis with the maximum traversing time is the leading axis
- Set the **maximum traversing time** as the **traversing time for all joints**.
  - $t_{e,i} = t_e$

# Synchronous PTP Paths: Procedure (2)

- Determine the **new maximum velocity** for **all joints**
  - **Conversion of the traversing time** und calculation of the **new maximum velocity**

- **Ramp profile:**

$$t_e = \frac{s_{e,i}}{v_{m,i}} + \frac{v_{m,i}}{a_{m,i}} \rightarrow v_{m,i}^2 = v_{m,i} a_{m,i} t_e - s_{e,i} a_{m,i}$$

$$v_{m,i} = \frac{a_{m,i} t_e}{2} - \sqrt{\frac{a_{m,i}^2 t_e^2}{4} - s_{e,i} a_{m,i}}$$

- Analogous calculation for a **sinoid profile:**

$$v_{m,i} = \frac{a_{m,i} t_e}{4} - \sqrt{\frac{a_{m,i}^2 t_e^2 - 8 s_{e,i} a_{m,i}}{16}}$$

# Fully Synchronous PTP Paths

- Additional consideration of the **acceleration time and braking time**
- **Better approximation** of the start and end points in the workspace
- Determination of the leading axis with  $t_e$  and  $t_a \rightarrow t_d = t_e - t_a$
- Determination of the maximum velocity and acceleration of the other axes:

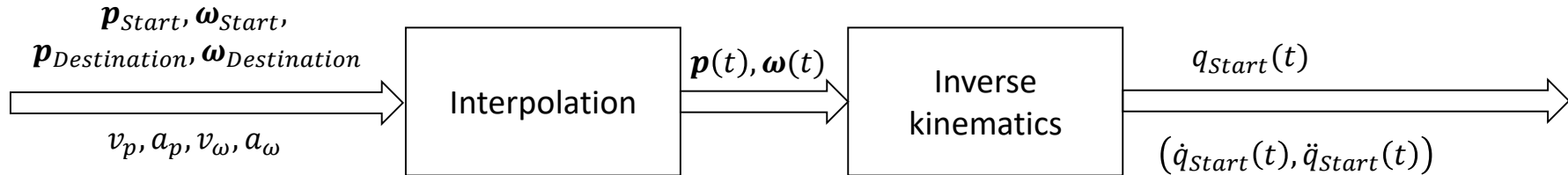
$$v_{m,i} = \frac{s_{e,i}}{t_d}$$

$$a_{m,i} = \frac{v_{m,i}}{t_a}$$

- Disadvantage: Acceleration of each axis is predetermined

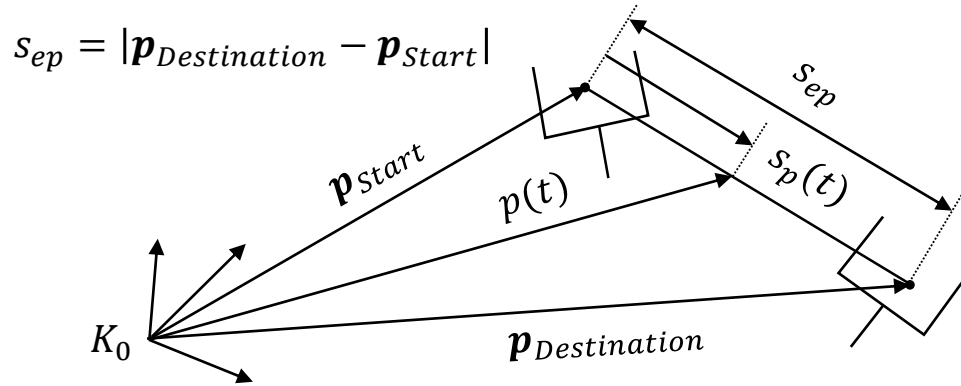
# Control in the Workspace

- Continuous Path (CP)
  - End effector follows a **defined** path with regard to its position and orientation
- **Pose** of the end effector in the **workspace**
  - $\mathbf{p} = (x, y, z)^T \in \mathbb{R}^3$ : **Position**
  - $\boldsymbol{\omega} = (\alpha, \beta, \gamma)^T \in \mathbb{R}^3$ : **Orientation** (e.g. as Euler angles)
- Maximum velocities and accelerations in the work space:
  - $v_p \in \mathbb{R}$ : Linear velocity
  - $a_p \in \mathbb{R}$ : Linear acceleration
  - $v_\omega \in \mathbb{R}$ : Angular velocity
  - $a_\omega \in \mathbb{R}$ : Angular acceleration





# Linear Interpolation (1)



$$p(t) = p_{start} + \frac{s_p(t)}{s_{sep}} \cdot (p_{destination} - p_{start})$$

Calculation of  $s_p(t)$  with a ramp profile or a sinoid profile:

$$s_p(0) = \dot{s}_p(0) = v_p(0) = 0, \quad \dot{s}_p(t_e) = v_p(t_e) = 0$$

$$v_m = v_p, a_m = a_p, t_e = t_{ep}, t_a = t_{ap}, t_d = t_{dp}, s_e = s_{ep}, s = s_p$$

# Linear Interpolation (2)

- Orientation in Euler angles:  $\omega = (\alpha, \beta, \gamma)^T$

$$s_{e\omega} = |\omega_{Destination} - \omega_{Start}|$$

$$= \sqrt{(\alpha_{Destination} - \alpha_{Start})^2 + (\beta_{Destination} - \beta_{Start})^2 + (\gamma_{Destination} - \gamma_{Start})^2}$$

- Calculation of  $s_{\omega}(t)$  with a ramp profile or a sinoid profile:

$$v_m = v_{\omega}, \quad a_m = a_{\omega}, \quad t_e = t_{e\omega}, \quad t_a = t_{a\omega}, \quad t_d = t_{d\omega}, \quad s_e = s_{e\omega},$$

$$S = S_{\omega}$$

- Synchronization of the traversing times  $t_{ep}$  (position) and  $t_{e\omega}$  (orientation)

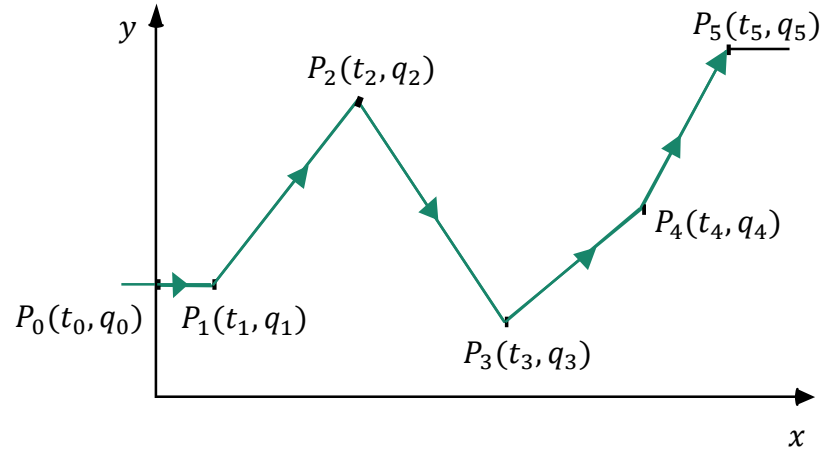
$$t_e = \max(t_{ep}, t_{e\omega})$$

- Analogous to adjusting the velocities for synchronous PTP:

- If  $t_e = t_{ep}$ : 
$$v_{\omega} = \frac{a_{\omega} t_e}{2} - \sqrt{\frac{a_{\omega}^2 t_e^2}{4} - s_{e\omega} a_{\omega}}$$

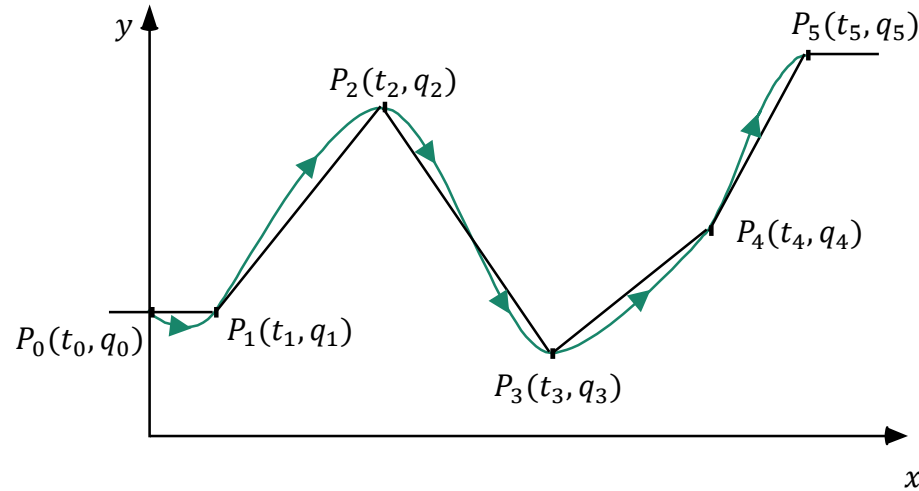
- If  $t_e = t_{e\omega}$ : 
$$v_p = \frac{a_p t_e}{2} - \sqrt{\frac{a_p^2 t_e^2}{4} - s_{ep} a_p}$$

# Linear Interpolation: Example



- The robot controller interpolates the path between 2 consecutive partial trajectories.

# Segment-wise Path Interpolation



- The end conditions of the partial trajectory  $j - 1$  (direction, velocity, acceleration) and the start conditions of the partial trajectory  $j$  are adjusted to each other
- Partial trajectories are described separately (Example: Splines)

# Interpolation with Cubic Splines (1)

## ■ Polynomial

$$f(t) = a_0 + a_1t + a_2t^2 + a_3t^3 \quad (a_0, a_1, a_2, a_3 \in \mathbb{R})$$

## ■ Given:

- Starting point  $f(0) = s_a$
- End point  $f(t_e) = s_e$
- Starting velocity  $\dot{f}(0) = v_a$
- End velocity  $\dot{f}(t_e) = v_e$

## ■ Desired: $a_0, a_1, a_2, a_3 \in \mathbb{R}$

## ■ Goal: Determine parameters for the polynomial

# Cubic Splines: Determination of the Parameters (1)

- $f(0) = s_a$

- $\dot{f}(0) = v_a$

- $\dot{f}(t_e) = v_e$

# Cubic Splines: Determination of the Parameters (2)

■  $f(0) = s_a$

$$f(t = 0) = a_0 + a_1t + a_2t^2 + a_3t^3 = a_0$$

$$\Rightarrow a_0 = s_a$$

■  $\dot{f}(0) = v_a$

$$\dot{f}(t = 0) = a_1 + 2a_2t + 3a_3t^2 = a_1$$

$$\Rightarrow a_1 = v_a$$

■  $\dot{f}(t_e) = v_e$

$$a_1 + 2a_2t_e + 3a_3t_e^2 = v_e$$

$$v_a + 2a_2t_e + 3a_3t_e^2 = v_e$$

$$2a_2t_e = v_e - v_a - 3a_3t_e^2$$

$$a_2 = \frac{v_e - v_a}{2t_e} - \frac{3}{2}a_3t_e$$

# Cubic Splines: Determination of the Parameters (3)

- $a_0 = s_a$
- $a_1 = v_a$
- $a_2 = \frac{v_e - v_a}{2t_e} - \frac{3}{2}a_3t_e$
- $f(t_e) = s_e$

$$a_0 + a_1t_e + a_2t_e^2 + a_3t_e^3 = s_e$$

$$s_a + v_at_e + \left( \frac{v_e - v_a}{2t_e} - \frac{3}{2}a_3t_e \right) t_e^2 + a_3t_e^3 = s_e$$

$$2v_at_e + (v_e - v_a)t_e - 3a_3t_e^3 + 2a_3t_e^3 = 2(s_e - s_a)$$

$$(v_e + v_a)t_e - a_3t_e^3 = 2(s_e - s_a)$$

$$-a_3t_e^3 = -(v_e + v_a)t_e$$

$$\Rightarrow a_3 = \frac{(v_e + v_a)}{t_e^2} - \frac{2(s_e - s_a)}{t_e^3}$$



# Cubic Splines: Determination of the Parameters (4)

- $a_0 = s_a$
- $a_1 = v_a$
- $a_2 = \frac{v_e - v_a}{2t_e} - \frac{3}{2}a_3t_e$
- $a_3 = \frac{(v_e + v_a)}{t_e^2} - \frac{2(s_e - s_a)}{t_e^3}$

$$a_2 = \frac{v_e - v_a}{2t_e} - \frac{3}{2}a_3t_e$$

$$a_2 = \frac{v_e - v_a}{2t_e} - \frac{3}{2} \left( \frac{(v_e + v_a)}{t_e^2} - \frac{2(s_e - s_a)}{t_e^3} \right) t_e$$

$$a_2 = \frac{1}{2t_e} (v_e - v_a - 3v_e - 3v_a) + \frac{3(s_e - s_a)}{t_e^2}$$

$$\Rightarrow a_2 = \frac{3(s_e - s_a)}{t_e^2} - \frac{v_e + 2v_a}{t_e}$$

# Cubic Splines: Determination of the Parameters (5)

## ■ Cubic polynomial

$$f(t) = a_0 + a_1t + a_2t^2 + a_3t^3$$

## ■ Desired properties:

- Starting point
- End point
- Starting velocity
- End velocity

$$f(0) = s_a$$

$$f(t_e) = s_e$$

$$\dot{f}(0) = v_a$$

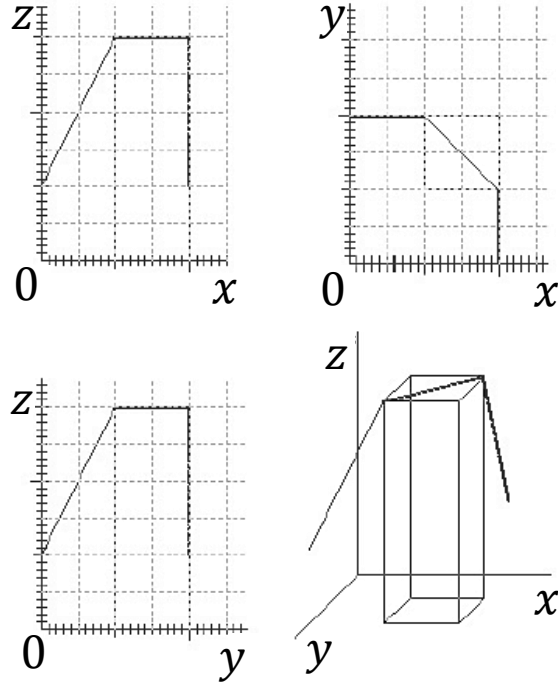
$$\dot{f}(t_e) = v_e$$

## ■ Solution:

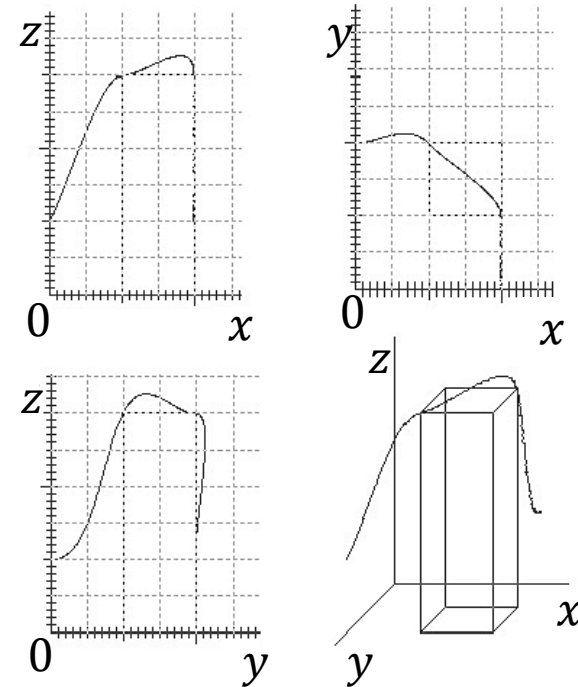
$$f(t) = s_a + v_a t + \left( \frac{3(s_e - s_a)}{t_e^2} - \frac{v_e + 2v_a}{t_e} \right) t^2 + \left( \frac{(v_e + v_a)}{t_e^2} - \frac{2(s_e - s_a)}{t_e^3} \right) t^3$$

# Spline Interpolation: Examples

## ■ Path (4 support points)



## ■ Spline interpolation

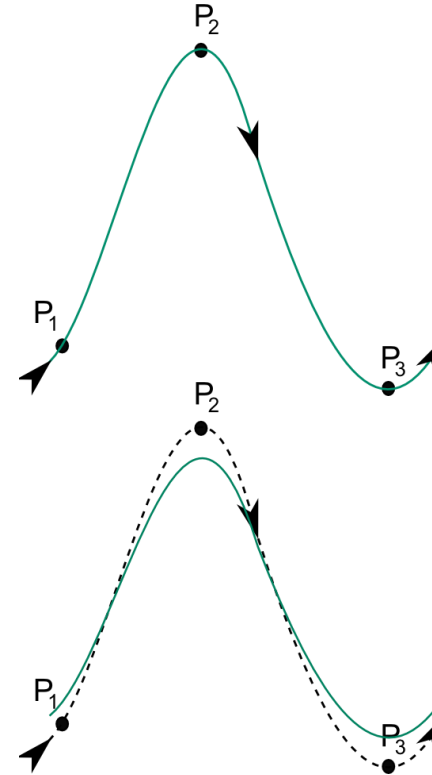


# Outline

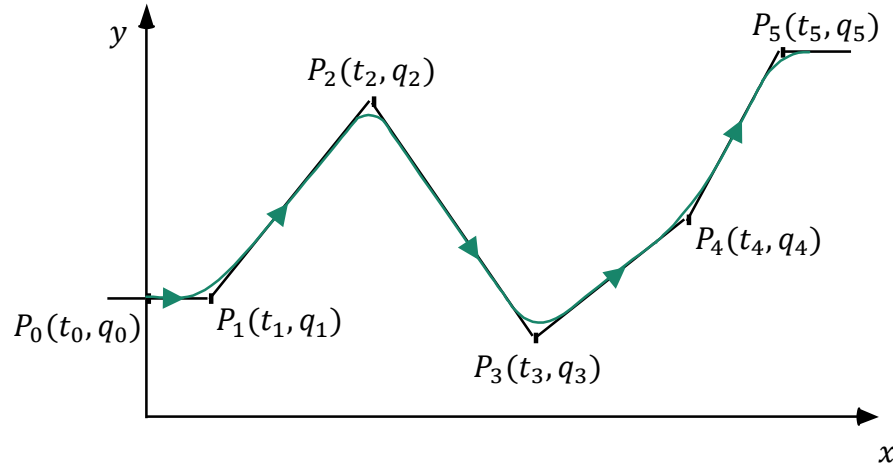
- Fundamentals of trajectory generation
- Programming of key points
- Interpolation types
- **Approximated trajectory generation**
  - **Bernstein polynomial**

# Approximated Trajectory Generation: Definition

- Path interpolation:
  - The executed path traverses **all support points** of the trajectory
  
- Path approximation:
  - The support points influence the course of the path and are **approximated**

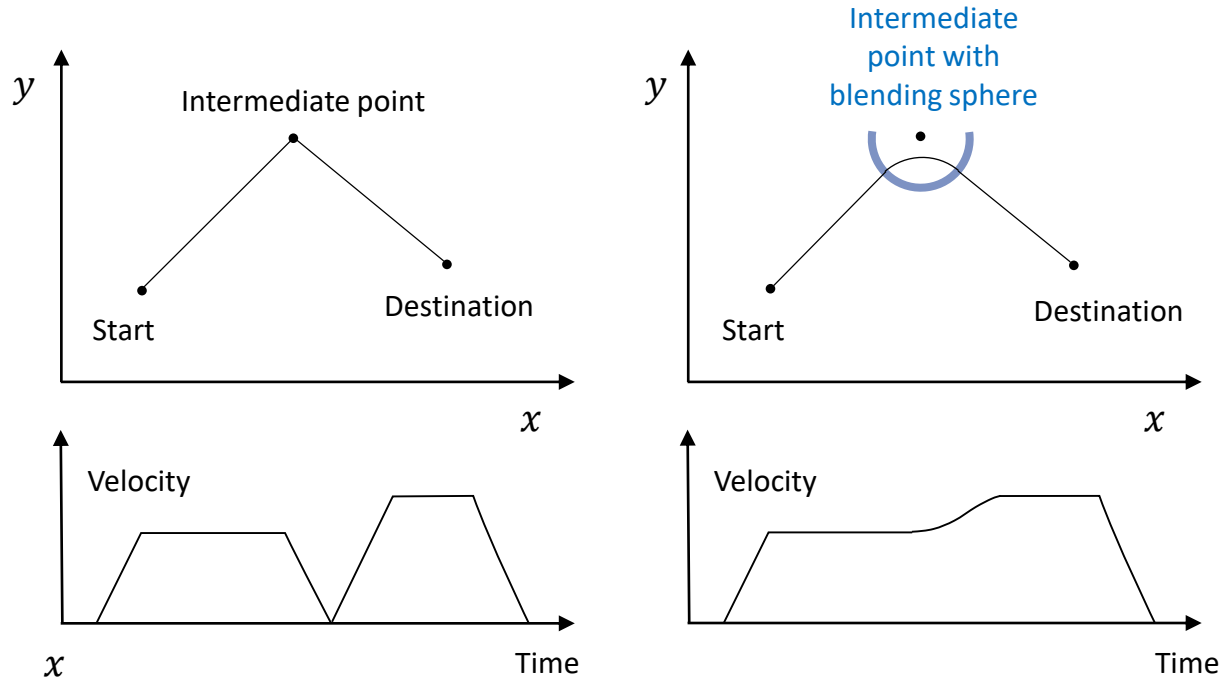


# PTP and CP with Blending (1)



- At time point  $t_j - \varepsilon$ , start to transfer the parameters (direction and velocity) of the partial trajectory  $j - 1$  to the parameters of the partial trajectory  $j$ .
- Usually the **support point  $i$  is not reached**.

# PTP and CP with Blending (2)



# PTP and CP with Blending (3)

## ■ Velocity blending

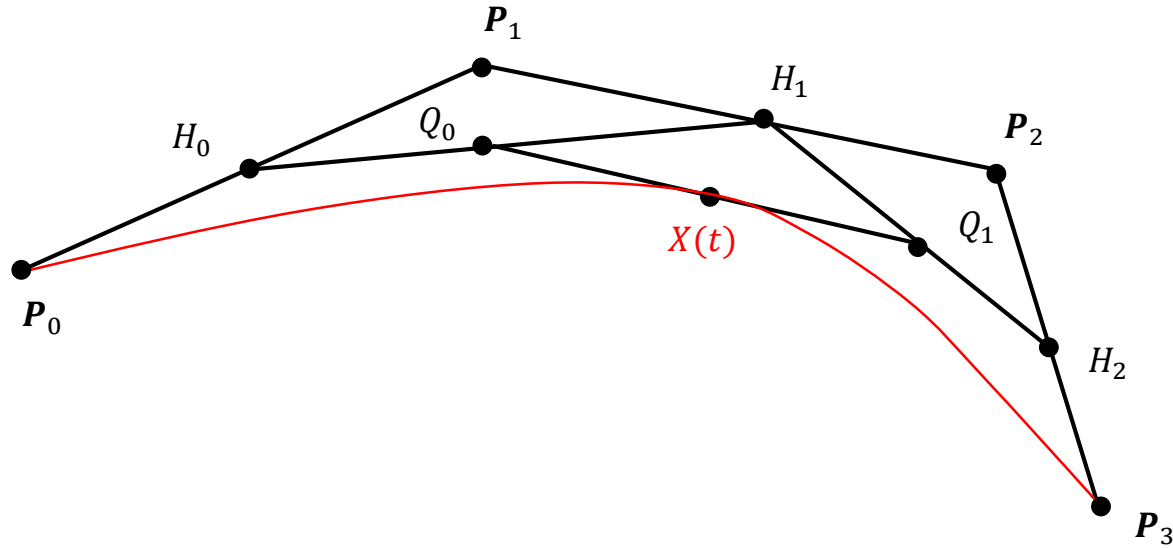
- Start when the velocity falls below a specified minimum value
- **Disadvantage:** Dependent on the velocity profile

## ■ Positional blending

- Start when the end effector enters the blending sphere
- Outside of the blending sphere, the path is strictly adhered to.
- **Advantage:** Easy to control



# Approximation with Bernstein Polynomials



# Bézier Curves (1)

- In contrast to cubic splines, **Bézier curves do not run through all support points  $P_i$** , but are only influenced by them.

- Basis function:

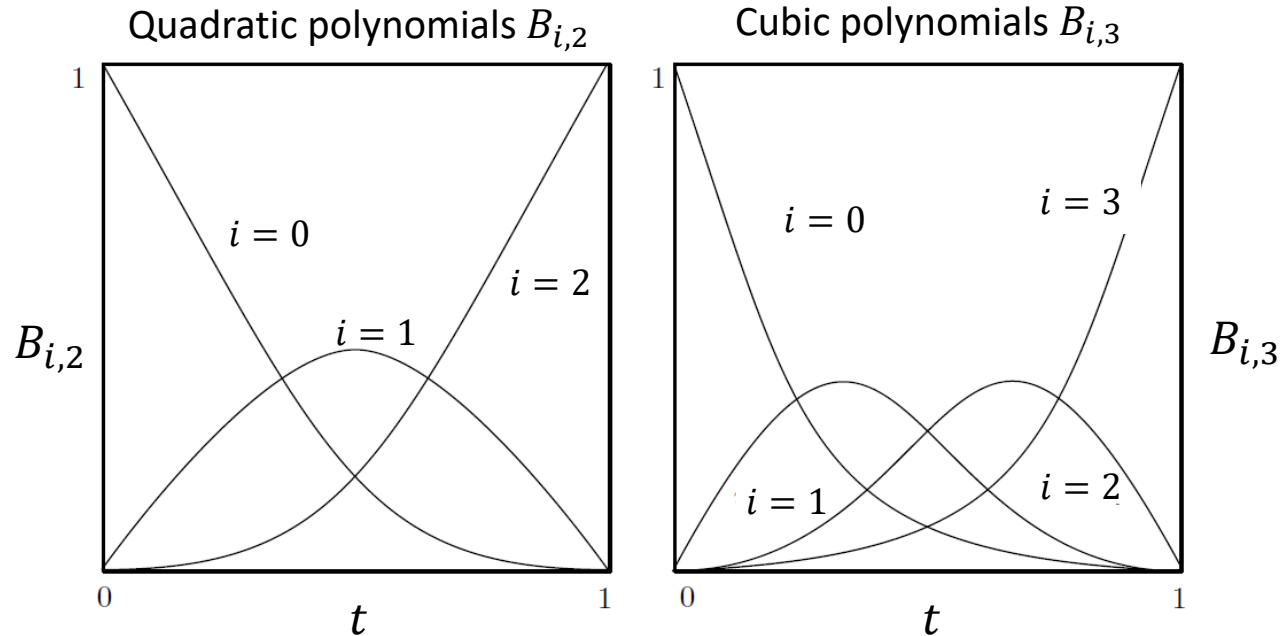
$$P(t) = \sum_{i=0}^n B_{i,n}(t) P_i \quad 0 \leq t \leq 1$$

- $B_{i,n}(t)$ :  $i$ -th **Bernstein polynomial** of degree  $n$

$$B_{i,n}(t) = \binom{n}{i} t^i (1-t)^{n-i}$$

# Bernstein Polynomials: Examples

$$B_{i,n}(t) = \binom{n}{i} t^i (1-t)^{n-i}$$



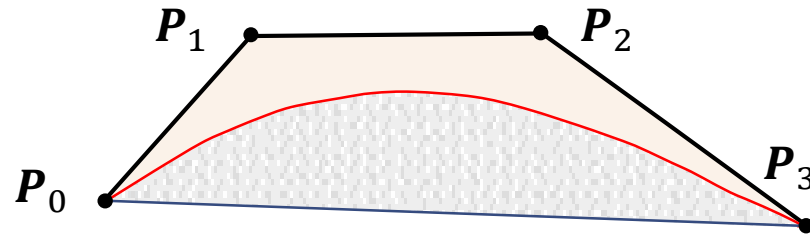
## Bézier Curves (2)

- Calculation of arbitrary intermediate positions
- Example: Bernstein polynomial for the cubic case (Degree  $n = 3$ )

$$B_{i,3}(t) = \binom{3}{i} t^i (1-t)^{3-i}$$

$$P(t) = (1-t)^3 P_0 + 3(1-t)^2 t P_1 + 3(1-t) t^2 P_2 + t^3 P_3$$

- Approaching support points from below
- No arbitrary shape

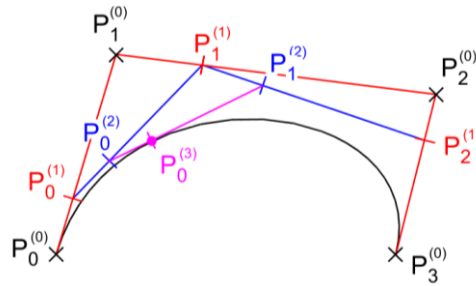


# De Casteljau's Algorithm (1)

- **Approximation** of the **Bézier curve**:
  - Efficient calculation of an approximate representation of Bézier curves using a polygonal chain
  - **Idea**: Algorithm is based on **dividing a Bézier curve** and representing it by **two consecutive** Bézier curves
  - **Iterative calculation**: Can be efficiently calculated even for large values of  $n$
- 
- Given:  $n$  support points  $P_0, \dots, P_{n-1}$
  - Start:  $P_i^0 = P_i$
  - Iteration  $k$ :  $P_i^{k+1} = (1 - t_0)P_i^k + t_0P_{i+1}^k$

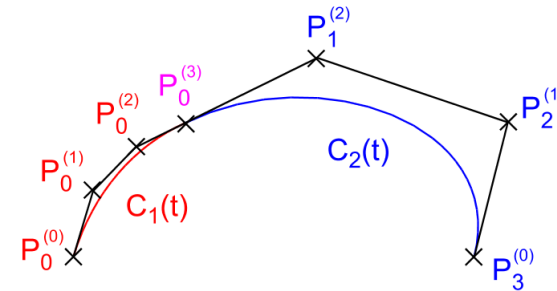
# De Casteljau's Algorithm (2)

■ Example for  $P_0$  with  $k = 3$  and  $t_0 = 0,25$ :



■ **Two Bézier curves**  $C_1(t)$  and  $C_2(t)$

■ Approximation of the Bézier curve using a polygonal chain



# The End!